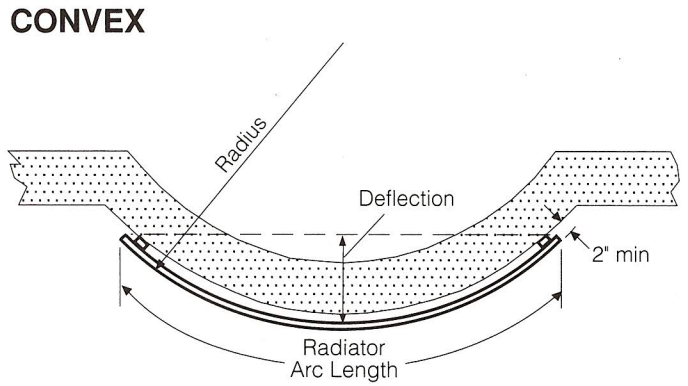
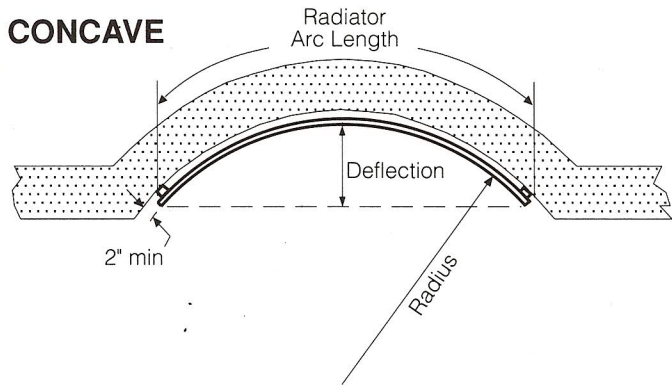


# FACTORY Curved Radiators



Project Name \_\_\_\_\_ Project Location \_\_\_\_\_

Tag No.	Quantity	Radiator Model	Radiator Arc Length	Radius	Concave / Convex		Deflection	Connections	Color

## MAXIMUM RADIATOR LENGTHS FACTORY CURVABLE ( Minimum length in all cases is 5 feet )

TUBES	RADIUS															
	5'	6'	7'	8'	9'	10'	11'	12'	13'	14'	15'	16'	17'	18'	19'	20'
1	13'	14'	15'	16'	17'	18'	19'	20'	20'	20'	20'	20'	20'	20'	20'	20'
2	13'	14'	15'	16'	17'	18'	19'	20'	20'	20'	20'	20'	20'	20'	20'	20'
3	13'	14'	15'	16'	17'	18'	19'	20'	20'	20'	20'	20'	20'	20'	20'	20'
4	13'	14'	15'	16'	17'	18'	19'	20'	20'	20'	20'	20'	20'	20'	20'	20'
5	13'	14'	15'	16'	17'	18'	19'	20'	20'	20'	20'	20'	20'	20'	20'	20'
6	13'	14'	15'	16'	17'	18'	19'	20'	20'	20'	20'	20'	20'	20'	20'	20'
7	8'	9'	9'	10'	10'	11'	12'	12'	12'	13'	14'	14'	15'	15'	15'	16'
8	8'	9'	9'	10'	10'	11'	12'	12'	12'	13'	14'	14'	15'	15'	15'	16'
9	8'	9'	9'	10'	10'	11'	12'	12'	12'	13'	14'	14'	15'	15'	15'	16'
10	8'	9'	9'	10'	10'	11'	12'	12'	12'	13'	14'	14'	15'	15'	15'	16'
11	8'	9'	9'	10'	10'	11'	12'	12'	12'	13'	14'	14'	15'	15'	15'	16'
12	8'	9'	9'	10'	10'	11'	12'	12'	12'	13'	14'	14'	15'	15'	15'	16'

PANELS WITHOUT FINIS

TUBES	RADIUS										
	10'	11'	12'	13'	14'	15'	16'	17'	18'	19'	20'
1	10'	11'	11'	12'	12'	13'	13'	13'	14'	14'	15'
2	10'	11'	11'	12'	12'	13'	13'	13'	14'	14'	15'
3	10'	11'	11'	12'	12'	13'	13'	13'	14'	14'	15'
4	10'	11'	11'	12'	12'	13'	13'	13'	14'	14'	15'
5	10'	11'	11'	12'	12'	13'	13'	13'	14'	14'	15'
6	10'	11'	11'	12'	12'	13'	13'	13'	14'	14'	15'

PANELS WITH FINIS

### General notes for FACTORY curving:

- Shaded Radiator models may present an on-site handling problem. Site conditions and manpower availability must be considered prior to ordering these models.
- Factory curving is not exact, therefore, there will be some "fitting to the curve" required in the field.
- Please note that when curving to a radius of less than 20', the radius of the radiator ends will vary slightly from the radiator as a whole. Therefore, care in job planning, and flexibility in radiator piping are essential.

### Ordering notes for FACTORY curving:

- The radiator must be ordered by arc length.
- The radius of curvature of the radiator must be specified (deflection is helpful if known).
- Medium pressure steel must be specified (Option #56).
- Factory curving must be specified (Option #54).
- Lockdown brackets are advised for all curved radiator installations (a minimum of 1 on each end and 1 in the middle).